

# Renderoc HB25

## High-technology lightweight concrete reinstatement mortar

### Uses

For the reinstatement of large areas of concrete and for small, localised patch repairs. Renderoc HB25 is alkaline in nature and will protect embedded steel reinforcement. It is specifically designed for vertical and overhead repair work where a lightweight mortar is required.

### Advantages

- Lightweight formulation enabling extra high build and thereby saving time and expense of multiple applications
- Obviates the need for formwork
- Polymer-modification provides extremely low permeability to water, carbon dioxide and chlorides
- Excellent bond to the concrete substrate
- Exceptional system of shrinkage compensation
- One component, pre-bagged to overcome site-batched variations
- Contains no chloride admixtures

### Standards compliance

Renderoc HB25 has been approved by the British Board of Agrément, Certificate No. 98/3461.

Renderoc HB25 has been tested and approved in accordance with the Hong Kong Housing Authority Specification TM1 to TM8 (1990).

### Description

Renderoc HB25 is supplied as a ready to use blend of dry powders which requires only the site addition of clean water to produce a highly consistent, lightweight repair mortar. The material is based on Portland cements, graded aggregates, lightweight fillers and chemical additives which provide a mortar with good handling characteristics, while minimising water demand. The low water requirement ensures fast strength gain and long-term durability.

### Technical support

Fosroc offers a comprehensive range of high performance, high quality construction products. In addition, Fosroc offers a technical support package to specifiers, end-users and contractors, as well as on-site technical assistance in locations all over the world.

### Design criteria

Renderoc HB25 can be applied in sections up to 80 mm thickness in vertical locations and up to 60 mm thickness in overhead locations in a single application and without the use of formwork. Thicker sections should be built up in layers but are sometimes possible in a single application depending on the actual configuration of the repair area and the volume of exposed reinforcing steel. The material should not be applied at less than 10 mm thickness. Greater thicknesses than those specified above can be achieved by spray application or by the use of formwork. Consult the local Fosroc office for further information.

### Typical Properties

The test methods used were in full accordance with the Hong Kong Housing Authority Specification TM1 to TM8 (1990). Specimens were stored at 27°C and 55% RH. The physical properties below are typical of the results obtained in practice.

Test method	Description of Test	Typical result
TM1	Compressive strength	18 - 21 MPa @ 7days 22 - 26 MPa @ 28 days
TM2	Tensile strength	> 4 MPa @ 7 days
TM3	Elastic modulus	9 - 15 kN/mm <sup>2</sup> @ 28 days
TM4	Bond strength	> 1.5 MPa @ 7 days
TM5	Shrinkage - Coutinho Ring	No cracks @ 7 days No cracks @ 28 days
TM6	Figg air permeability	> 150 secs @ 35 days
BS6319:Pt3:1983	Flexural strength	> 4 MPa @ 7 days
HKHA/ MTS (2002/2002) Specification Part D Cl.2.1.21	Drying shrinkage	< 300 microstrains @ 7 days

### Note:

- (i) The specimens were stored in full accordance with Product Conformity Certification Scheme for Repair Mortar (PCCS-RM) (2010).
- (ii) TM1 to TM4 and Flexural strength are based on BS Part 2.
- (iii) TM1, TM2, TM3, TM4, TM5 & TM6 are requirements of Product Conformity Certification Scheme for Repair Mortar (PCCS-RM) (2010).

Fresh wet density: approximately 1400 kg/m<sup>3</sup> depending on actual consistency used.

Chemical resistance: the low permeability severely retards chemical attack in aggressive environments. The cured mortar is highly impermeable to acid gases, chloride ions, oxygen and water.

# Renderoc HB25

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## Specification clauses

The polymer modified reinstatement mortar shall be Renderoc HB25, a single component cement-based blend of powders to which only the site-addition of clean water shall be permitted. The reinstatement mortar shall comply fully with the Hong Kong Housing Authority Specification TM1 to TM8 and shall exhibit fresh wet density of approximately 1400-1500 kg/m<sup>3</sup>

## Application instructions

### Preparation

Saw cut or cut back the extremities of the repair locations to a depth of at least 10 mm to avoid feather-edging and to provide a square edge. Break out the complete repair area to a minimum depth of 10 mm up to the sawn edge. Clean the surface and remove any dust, unsound material, plaster, oil, paint, grease, corrosion deposits or algae. Roughen the surface and remove any laitence by light scabbling or grit-blasting.

Expose fully any corroded steel in the repair area and remove all loose scale and corrosion deposits. Steel should be cleaned to a bright condition paying particular attention to the back of exposed steel bars. Grit-blasting is recommended for this process.

### Reinforcing steel priming

Apply one full coat of Nitoprime Zincrich (WB) and allow to dry before continuing. If any doubt exists about having achieved an unbroken coating, a second application should be made and, again, allowed to dry before continuing.

### Substrate priming

The substrate should be thoroughly soaked with clean water (any excess being removed prior to commencement) prior to applying a slurry primer mixed with 1 part of Nitobond SBR to 2 parts of cement by volume. The bond coat should be scrubbed into the surface of the concrete. Avoid applying too thickly. The repair mortar should be applied as soon as the bond coat becomes 'tacky'. If the bond coat is too wet, achieving the desired build may be difficult. If the bond coat becomes dry, build and bond will be reduced.

In exceptional circumstances, for example, where a substrate/repair barrier is required or where the substrate is likely to remain permanently damp, Nitobond EP Slowset bonding aid should be used. Contact your local Fosroc office for further information.

## Mixing

Care should be taken to ensure that Renderoc HB25 is thoroughly mixed. A forced-action mixer is essential. Mixing in a suitably sized drum using "Renderoc" mixing paddle (MR4) in a slow speed (400/500 rpm) heavy-duty (min 1kw) drill is an acceptable alternative. Mixing of part bags should never be attempted.

For normal applications, place 3.1 to 3.4 litres of clean water into the mixer and, with the machine in operation, add one full 18 kg bag of Renderoc HB25 and mix for 3 to 5 minutes until fully homogeneous. Note that the powder must always be added to the water.

## Application

For application to all surfaces, Renderoc HB25 must be well-compacted on to the primed substrate by trowel or by gloved hand. Exposed steel reinforcement should be completely encapsulated by the mortar. Renderoc HB25 can be applied at a minimum thickness of 10 mm and up to 80 mm thickness in vertical locations in a single application and without the use of formwork. Overhead thicknesses between 10 mm and 60 mm can be made in a single application, depending on the nature of the substrate and the details of the location. If the recommended thicknesses are exceeded and sagging occurs, the affected section must be completely removed and reapplied in accordance with the procedure described above. Greater thicknesses than those specified above can be achieved by spray application or by the use of formwork.

Where thicker sections are required by hand or trowel application, the surface of the intermediate layers should be scratch-keyed and cured with Nitobond AR. Application of a further (Nitobond SBR cement slurry bond coat) and a further application of Renderoc HB25 may proceed as soon as this layer has set.

## Finishing

Renderoc HB25 can be finished with a steel, plastic or wood float, or by a damp sponge technique, to achieve the desired surface texture. The completed surface should not be overworked.

## Low temperature working

In cold conditions down to 5°C, the use of warm water (up to 30°C) is advisable to accelerate strength development. Normal precautions for winter working with cementitious materials should then be adopted.

## High temperature working

At ambient temperatures above 35°C, the material should be stored in the shade and cool water used for mixing.



# Renderoc HB25

## Curing

Renderoc HB25 is a cement-based repair mortar. In common with all cementitious materials, Renderoc HB25 must be cured immediately after finishing in accordance with good concrete practice. The use of Nitobond AR or Concre WB sprayed on to the surface of the finished Renderoc in a continuous film, is recommended. In harsh drying conditions, supplementary curing such as polythene sheeting must be used. Concre WB must be removed before overcoating.

## Overcoating

The completed area of the repair can be overcoated generally after 24 hours. Fosroc recommend the use of the Dekguard range of protective, anti-carbonation coatings. These products also provide a decorative and uniform appearance as well as protecting other areas of the structure which might otherwise be at risk from the environment. Dekguard products may be applied over the repair area without prior removal of the Nitobond AR curing membrane. Other curing membranes must be removed prior to the application of Dekguard products.

## Sampling Procedure

Fosroc standard test methods must be employed when performance testing this product. For full information please contact your local Fosroc office.

## Limitations

Renderoc HB25 should not be used when the temperature is below 5°C and falling. Do not mix part bags. Due to the lightweight nature of Renderoc HB25, the product should not be used in areas subjected to traffic. Exposure to heavy rainfall prior to the final set may result in surface scour.

## Estimating

### Supply

<b>Renderoc HB25:</b>	18 kg bags
<b>Nitoprime Zincrich (WB):</b>	0.75 litre packs
<b>NitobondAR:</b>	20 litre drums
<b>Nitobond EP Slowset :</b>	4 litre packs
<b>Nitobond SBR :</b>	20, 25 and 200 litre drums

## Coverage and yield

<b>Renderoc HB25:</b>	approximately 15.5 litres/18kg bag (15.5mm thickness per m <sup>2</sup> per bag)
<b>Nitoprime Zincrich (WB):</b>	6.5-8.5 m <sup>2</sup> /litre
<b>Nitobond SBR:</b>	2 to 5 m <sup>2</sup> /litre (diluted as slurry bond coat)
<b>NitobondAR:</b>	6 to 8 m <sup>2</sup> /litre
<b>Nitobond EP Slowset:</b>	15 m <sup>2</sup> /4 litre pack

**Note:** The actual yield per bag of Renderoc HB25 will depend on the consistency used. The coverage figures for liquid products are theoretical - due to wastage factors and the variety and nature of possible substrates, practical coverage figures will be reduced.

**Note:** In accordance with Commercial or Health & Safety requirements packaging detail may alter. Please contact your local Fosroc office for detail.

## Storage

### Shelf life

If kept in a dry store in the original, unopened bags or packs, all products(except Nitoprime Zincrich (WB)and Nitobond AR) have a shelf life of 12 months, Nitoprime Zincrich (WB) has a shelf life of 6 months, Nitobond AR has a shelf life of 9 months.

### Storage conditions

Store in dry conditions in the original, unopened bags or packs. If stored at high temperatures and/or high humidity, conditions the shelf life may be reduced. Nitobond SBR, Nitoprime Zincrich (WB) liquid and Nitobond AR should be protected from frost.

## Precautions

### Health and safety

Renderoc HB25 contains cement powders which, during normal use, have no harmful effect on dry skin. However, when Renderoc HB25 is mixed, or becomes damp, alkali is released which can be harmful to the skin. During use, avoid inhalation of dust and contact with skin and eyes. Nitoprime Zincrich (WB) and Nitobond products should not be allowed to come into contact with skin or eyes or be swallowed.

Wear suitable gloves, eye protection and dust masks. The use of barrier creams is recommended. In case of contact with skin, wash with clean water. In case of contact with eyes, rinse immediately with plenty of clean water and seek medical advice. If swallowed, seek medical attention immediately - do not induce vomiting.

For further information see relevant Material Safety Data Sheet.

# Renderoc HB25

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## Fire

Renderoc HB25 and Nitobond AR are non-flammable.

Nitoprime Zincrich (WB) mixture is non-flammable.

Nitoprime Zincrich (WB) powder is flammable. Keep away from water. Keep away from sources of ignition. In the event of fire, extinguish with CO<sub>2</sub> or foam. Do not use a water jet.

## Additional information

Fosroc manufactures a wide range of products specifically designed for the repair and refurbishment of damaged reinforced concrete. This includes hand-placed and spray grade repair mortars, fluid micro-concretes, chemical-resistant epoxy mortars and a comprehensive package of protective coatings. In addition, a wide range of complementary products is available. This includes joint sealants, waterproofing membranes, grouts, anchors and specialised flooring materials.

Fosroc have also produced several educational training videos which provide more detail about the mechanisms which cause corrosion within reinforced concrete structures and the solutions which are available to arrest or retard these destructive mechanisms.

For further information about products, training videos or publications, contact your local Fosroc office.

Renderoc is the trademark of Fosroc International Limited



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